



Multi Skilled Operator

Nonwovens - Mirfield

John Cotton Group Limited require a Multi Skilled Operative to be part of the team at Mirfield in the Bonded Department for its continued expansion reporting into the Shift Manager.

In this role, you will be working with the team on a shift-by-shift basis to ensure the highest quality of product at the highest standards are manufactured to our customers.

Candidates should be able to demonstrate their ability to work as part of the production team. The role requires a flexible attitude to work as the role covers various positions in the department to assist in holiday and absence cover along with continuous improvement initiatives.

As a minimum the role will be trained to cover the take-off and second machine operative.

Full specific training will be given for the successful candidate.

A reasonable amount of overtime, both during the week & the weekend, is expected to cover holidays, sickness, and seasonal uplift.

This role will be working rotating shift pattern Monday - Friday, 06:00-14:00 / 14:00-22:00.

Main responsibilities - General

- Ensure you are complying with all Health & Safety regulations, policies and procedures, including PPE requirements.
- Inform the Shift Manager of problems and operational concerns; and participate in troubleshooting and problem resolutions within your working environment.
- Troubleshoot issues, call, and support maintenance.
- Ensure the equipment is handed over to the operative on the next shift in the correct condition with information from the shift on maintenance, issues etc.

Main responsibilities – Take-Off/ Second Machine Operative

- To operate parts of a production line safely and efficiently.
- Cover any production process inspecting or relief inspecting across all machines.
- Perform quality control, follow reporting and recordkeeping procedures, and escalate problems to machine operator where necessary.
- Ensure Machinery is set up ready for the shift start times.
- Operate machinery and equipment according to specification.
- Adjust the machinery within the tolerance parameters when & where necessary to improve performance. Weather dealing with fibre or machine variation.
- Working to the worklist on the online production system, including booking production.
- Troubleshoot issues, call, and support maintenance.
- Monitor and reduce waste generation.
- Run the machine through breaks within tolerance parameters including liaising with the opening shed operatives to control fibre supply to ensure efficient change over, reduced waste and ensuring orders are produced to planned quantity, reducing any over production.
- Perform the relief inspector's role when they are away from the line on breaks etc.

Main responsibilities – Opening Shed Operative

- Operate machinery and equipment according to specification, including ensuring the correct blend settings on the machines.
- Check the requirements for current jobs running and next blend changes coming up.
- Calculate the next blend required and prepare.
- Liaising with machine operator to control fibre supply to ensure efficient change over, reduced waste and ensure orders are completed without any over production.
- Ensure each bale of fibre raw material is booked out for usage and traceability on the fibre booking sheets.
- Always keep the hoppers running unless you have mechanical or electrical faults.
- Perform basic maintenance such as unjamming hoppers as required.

Core Skills /Qualifications:

- Previous machine operating experience preferred, ideally within a factory environment.
- Forklift driving experience (preferred but not essential).
- Excellent attitude.
- Must be detail orientated.
- Communicate effectively clearly and concisely both orally and in writing.
- Ability to respond quickly and efficiently to problems that happen in a fast-paced production environment.
- Flexible and adaptable.

Closing Date for applications is 27 October 2023

Please send your applications to Steven Westwood at swestwood@johncotton.co.uk

If you are applying for an internal vacancy, please inform your Shift Manager/Manager before you apply